

# Measurement and Industrial Instrumentation

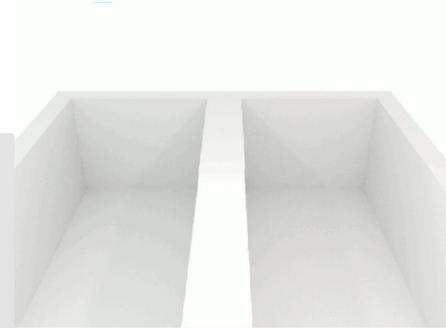
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## Measurement of Viscosity and Pressure

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# Viscosity

- ❑ Informally, viscosity is the quantity that describes a fluid's resistance to flow.
- ❑ Fluids resist the relative motion of immersed objects through them as well as to the motion of layers with differing velocities within them.
- ❑ Formally, viscosity (represented by the symbol  $\mu$  "miu") is the ratio of the shearing stress ( $\tau = F/A$ ) to the velocity gradient ( $\partial u/\partial y$ ) in a fluid.

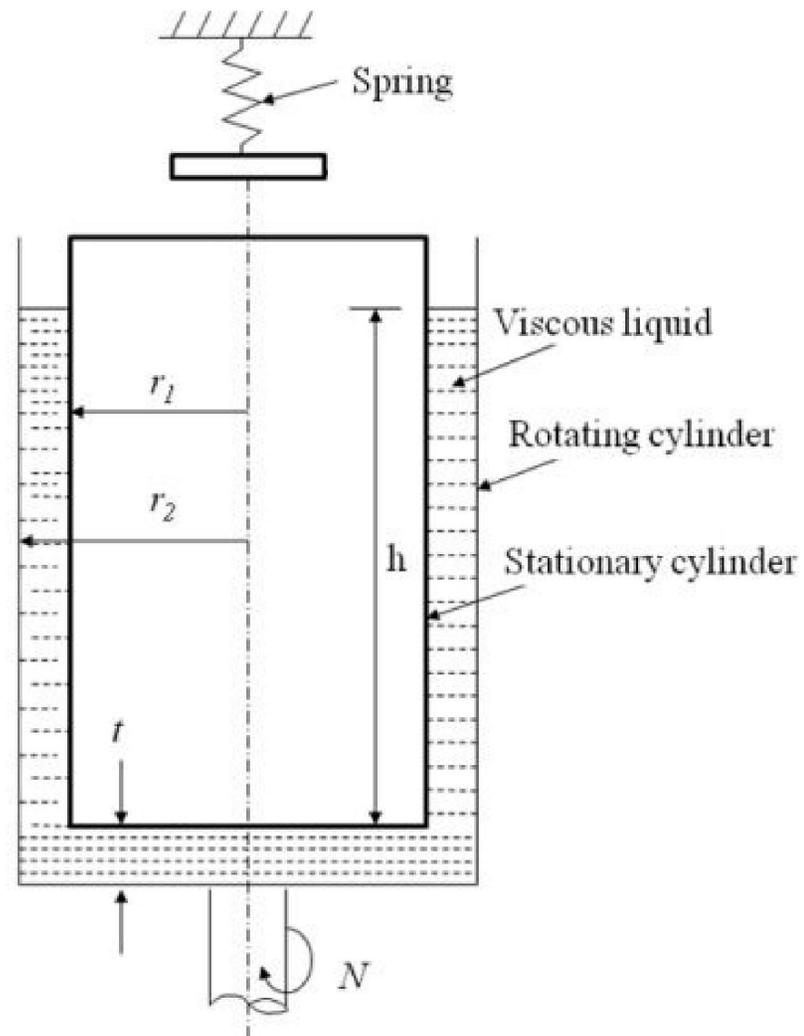
$$\tau = \mu \frac{\partial u}{\partial y}$$

- ❑ The more usual form of this relationship, called Newton's equation, states that the resulting shear of a fluid is directly proportional to the velocity gradient between the layers of fluid

# Measurement of Viscosity

- ❑ The device used for measurement of viscosity is known as *viscometer* and it uses the basic laws of laminar flow.
- ❑ The principles of measurement of some commonly used viscometers are discussed here:
  - ❑ Rotating Cylinder Viscometer
  - ❑ Falling Sphere Viscometer
  - ❑ Capillary Tube Viscometer
  - ❑ Saybolt and Redwood Viscometer

# Rotating Cylinder Viscometer



## Rotating Cylinder Viscometer

- ❑ It consists of two co-axial cylinders suspended co-axially as shown in the figure. The narrow annular space between the cylinders is filled with a liquid for which the viscosity needs to be measured.
- ❑ The outer cylinder has the provision to rotate while the inner cylinder is a fixed one and has the provision to measure the torque(T) and angular rotation.
- ❑ When the outer cylinder rotates, the torque is transmitted to the inner stationary member through the thin liquid film formed between the cylinders. Let  $r_1$  and  $r_2$  be the radii of inner and outer cylinders,  $h$  be the depth of immersion in the inner cylinder in the liquid and  $t = r_2 - r_1$  is the annular gap between the cylinders.
- ❑ Considering  $N$  as the speed of rotation of the cylinder in rpm, one can obtain viscosity as:

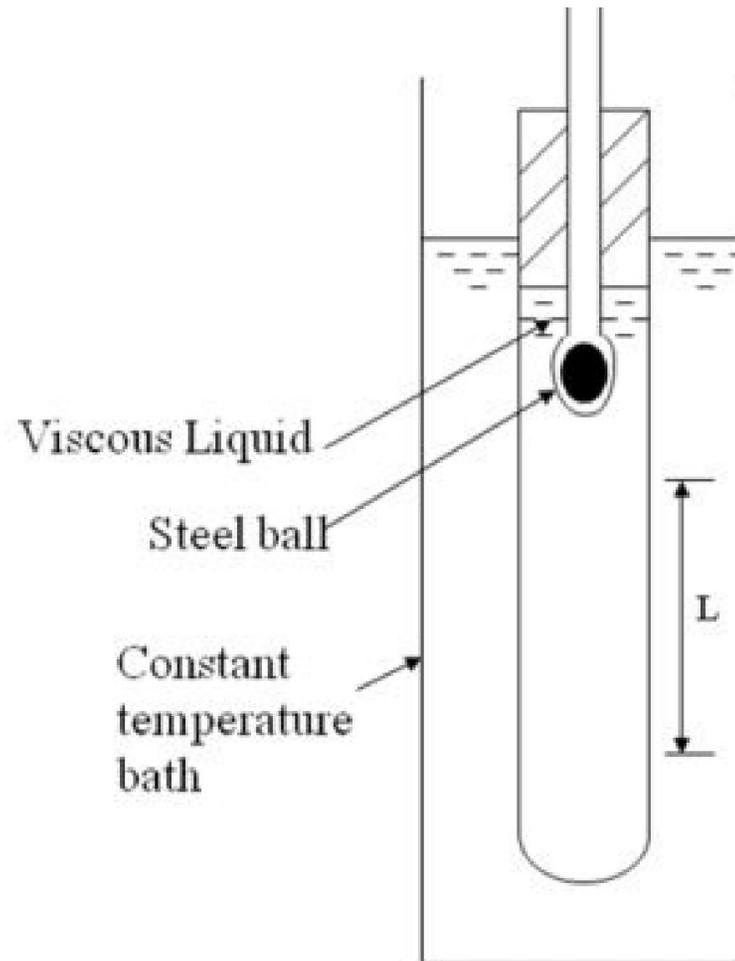
$$\mu = \frac{T}{CN}$$

Here,  $C$  is a constant quantity for a given viscometer

# Rotating Cylinder Viscometer



# Falling Sphere Viscometer

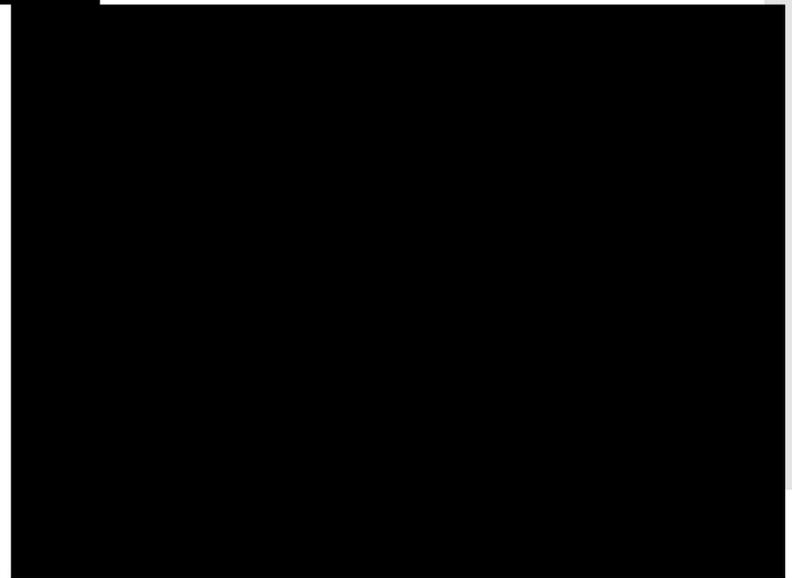


# Falling Sphere Viscometer

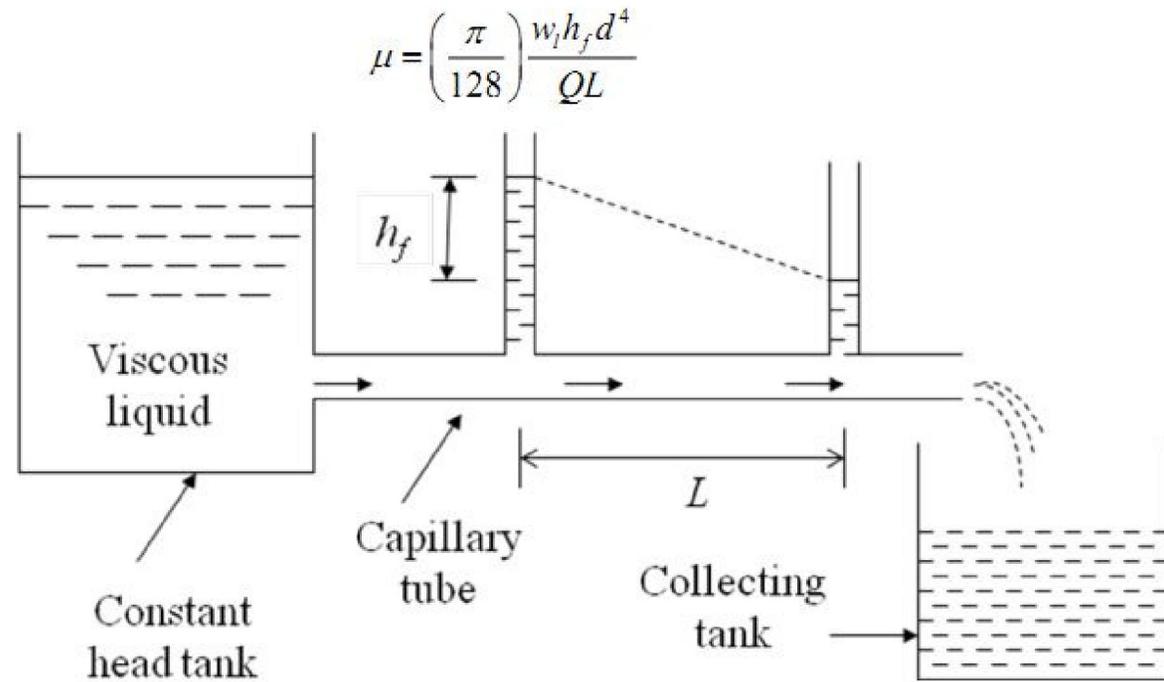
- ❑ It consists of a long container of constant area filled with a liquid whose viscosity has to be measured. Since the viscosity depends strongly with the temperature, so this container is kept in a constant temperature bath as shown in figure.
- ❑ A perfectly smooth spherical ball is allowed to fall vertically through the liquid by virtue of its own weight ( $W$ ). The ball will accelerate inside the liquid, until the net downward force is zero i.e. the submerged weight of the ball ( $F_B$ ) is equal to the resisting force ( $F_R$ ) given by Stokes' law.
- ❑ After this point, the ball will move at steady velocity which is known as *terminal velocity*. If  $w_l$  and  $w_s$  are the specific weights of the liquid and the ball, respectively and the spherical ball has the diameter  $D$  that moves at constant fall velocity  $V$  in a fluid having viscosity  $\mu$  then

$$\mu = \frac{D^2}{18V} (w_s - w_l) \quad \text{where } V = \frac{L}{t}$$

- ❑ The constant fall velocity can be calculated by measuring the time ( $t$ ) taken by the ball to fall through a distance ( $L$ ).



# Capillary Tube Viscometer

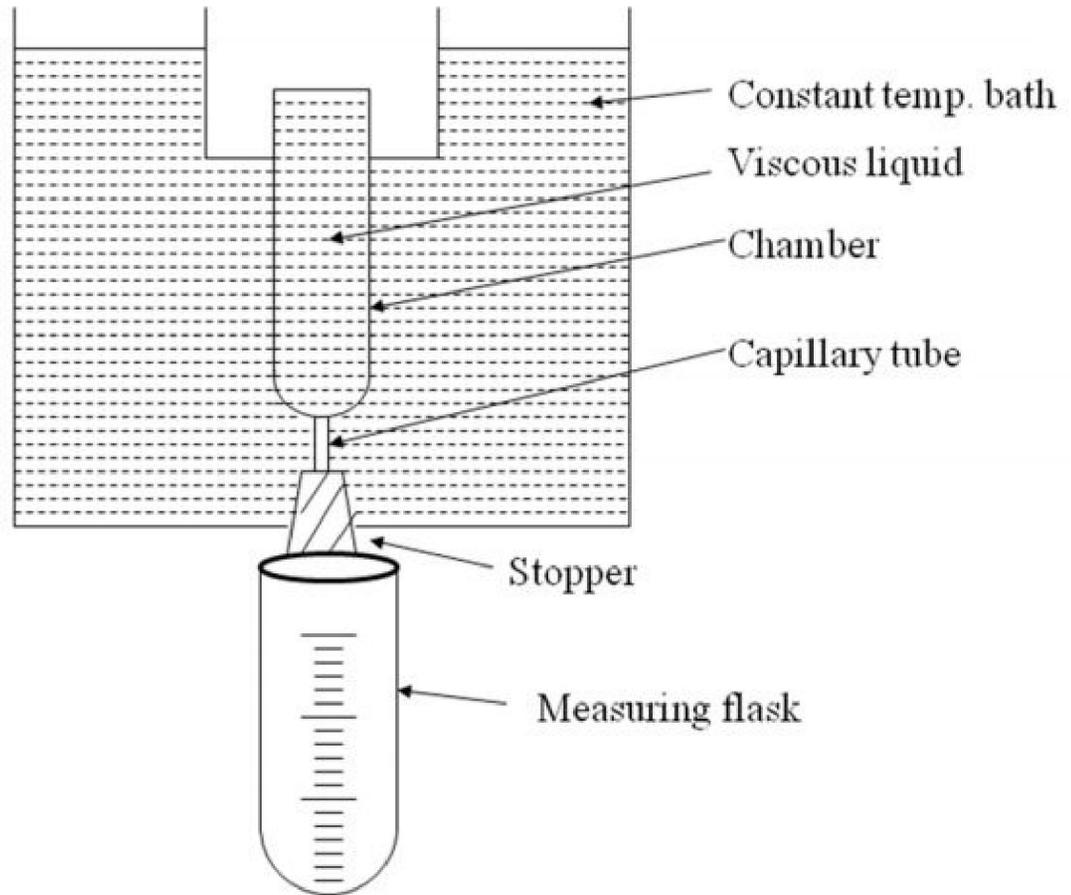


# Capillary Tube Viscometer

- ❑ In capillary tube method, the viscosity of a liquid is calculated by measuring the pressure difference for a given length of the capillary tube. This type of viscometer is based on laminar flow through a circular pipe.
- ❑ It has a circular tube attached horizontally to a vessel filled with a liquid whose viscosity has to be measured. Suitable head ( $h_f$ ) is provided to the liquid so that it can flow freely through the capillary tube of certain length ( $L$ ) into a collection tank as shown in figure. The flow rate ( $Q$ ) of the liquid having specific weight  $w_1$  can be measured through the volume flow rate in the tank.
- ❑ The Hagen-Poiseuille equation for laminar flow can be applied to calculate the viscosity ( $\mu$ ) of the liquid

$$\mu = \left( \frac{\pi}{128} \right) \frac{w_1 h_f d^4}{QL}$$

# Say-bolt Viscometer

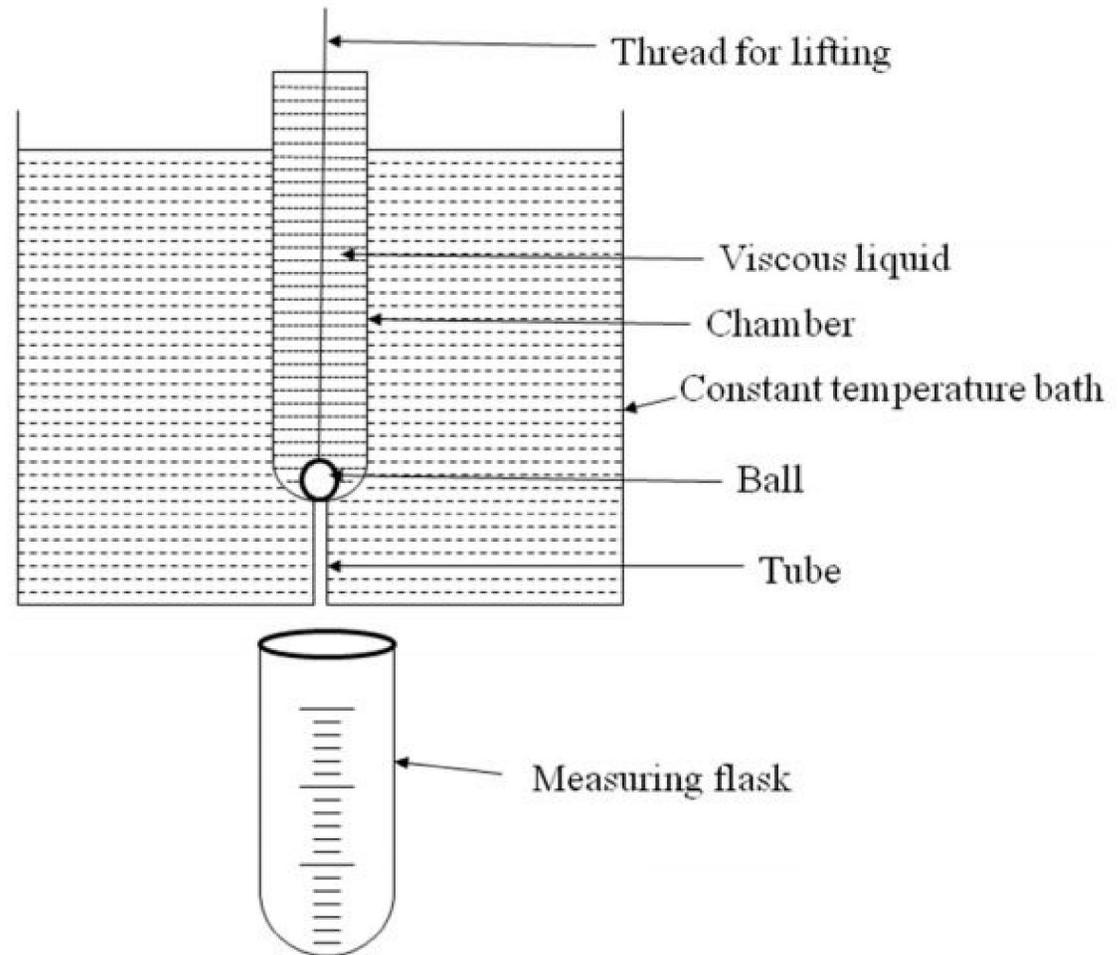


# Say-bolt Viscometer

- ❑ The Say-bolt viscometer has a vertical cylindrical chamber filled with liquid whose viscosity is to be measured (Figure).
- ❑ It is surrounded by a constant temperature bath and a capillary tube (length 12mm and diameter 1.75mm) is attached vertically at the bottom of the chamber.
- ❑ For measurement of viscosity, the stopper at the bottom of the tube is removed and time for 60ml of liquid to flow is noted which is named as Say-bolt seconds.
- ❑ For calculation purpose of kinematic viscosity ( $\nu$ ), the simplified expression is obtained as below;

$$\nu = \frac{\mu}{\rho} = 0.002t - \frac{1.8}{t}; \text{ where, } \nu \text{ in Stokes and } t \text{ in seconds}$$

# Redwood Viscometer



# Redwood Viscometer

- ❑ A Redwood viscometer works on the same principle of Saybolt viscometer.
- ❑ Here, the stopper is replaced with an orifice and Redwood seconds is defined for collection of 50ml of liquid to flow out of orifice.
- ❑ Similar expressions can be written for Redwood viscometer. In general, both the viscometers are used to compare the viscosities of different liquid.
- ❑ So, the value of viscosity of the liquid may be obtained by comparison with value of time for the liquid of known viscosity.

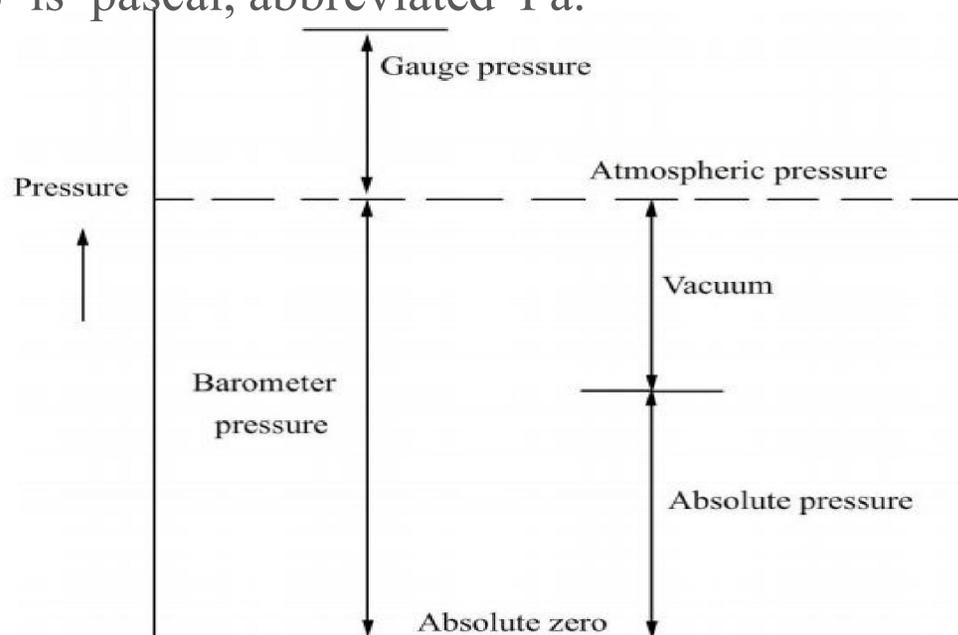
# Pressure

- Pressure is defined as a ratio between a force and a unit area, perpendicular to the direction of that force, on which the force acts. Mathematically this definition is expressed as:

$$P = \frac{F}{A}$$

where  $p$  – pressure,  $F$  – normal force,  $A$  – area.

- The primary unit of pressure in the International System of Units (SI) is pascal, abbreviated Pa.



# Gauge Pressure Vs Absolute Pressure

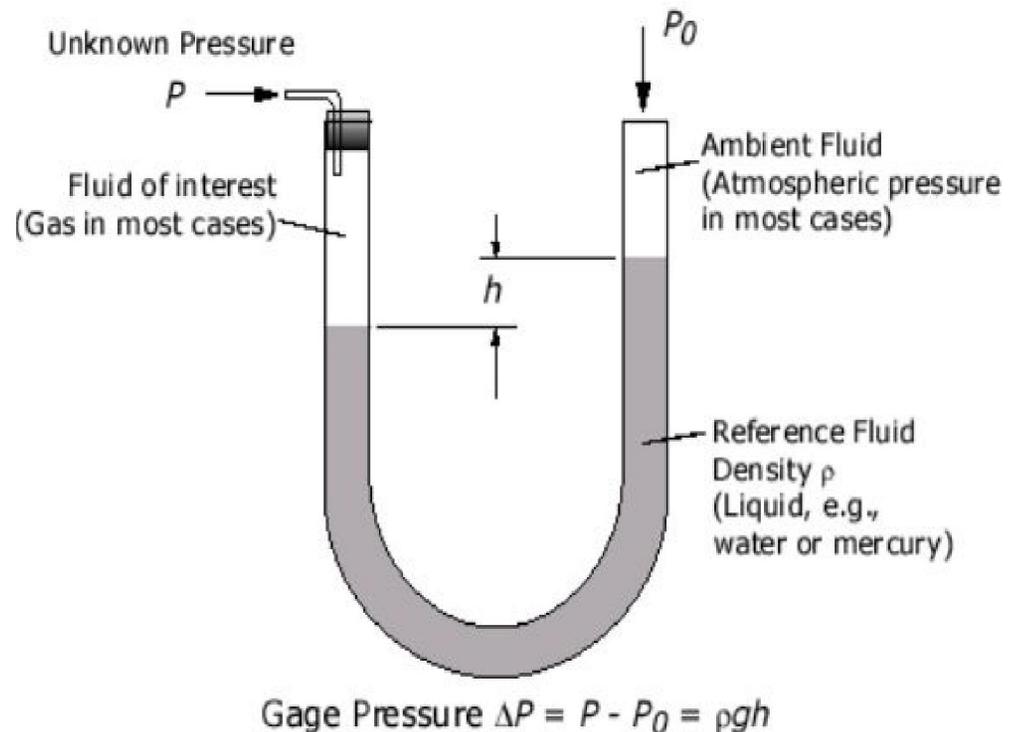
- ❑ In most cases pressure measurement devices actually measure pressure difference (either between two areas or between the measured area and reference level), not absolute pressure.
- ❑ One commonly used reference level is the standardized atmospheric pressure. Two types of standard pressure values are commonly used:
  - ❑  $p = 100,000 \text{ Pa}$  – according to standard conditions for temperature and pressure (STP) as defined by International Union of Pure and Applied Chemistry (IUPAC)
  - ❑  $p = 101,325 \text{ Pa}$  - according to e.g. National Institute of Standards and Technology (NIST).

# Pressure Measuring Devices

- Manometer
- Bourdon tube pressure gauge
- A dead weight tester
- Diaphragm gauges
- Bellow gauges to measure gauge pressure
- Bellow gauge to measure differential pressure
- Cylindrical type pressure cell
- Bridgman pressure gauge
- McLeod vacuum gauge
- Thermal conductivity gauges
- Pirani gauge
- Ionization gauge

# Manometer

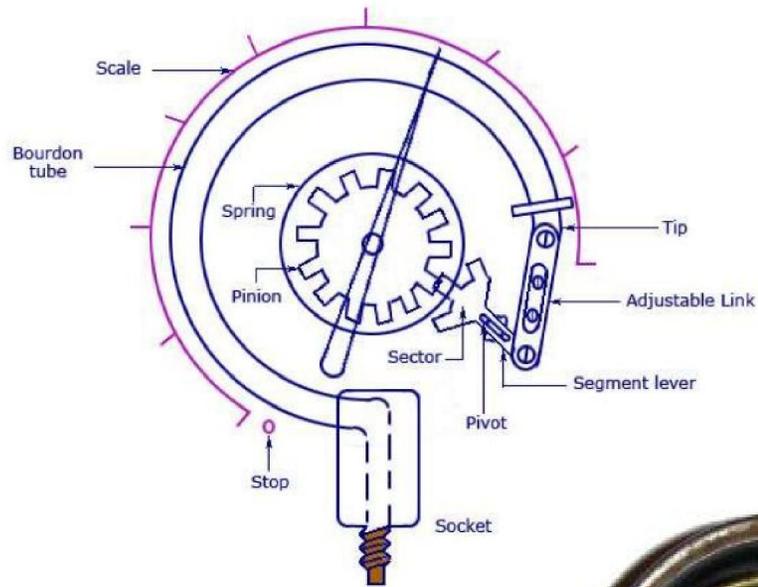
- ❑ Simple Manometers - A simple manometer is one which consists of a glass tube, whose one end is connected to a point where pressure is to be measured and the other end is open to atmosphere.
- ❑ U Tube manometer





## How U Tube manometer works: Self Study

# Bourdon Tube Pressure Gauge



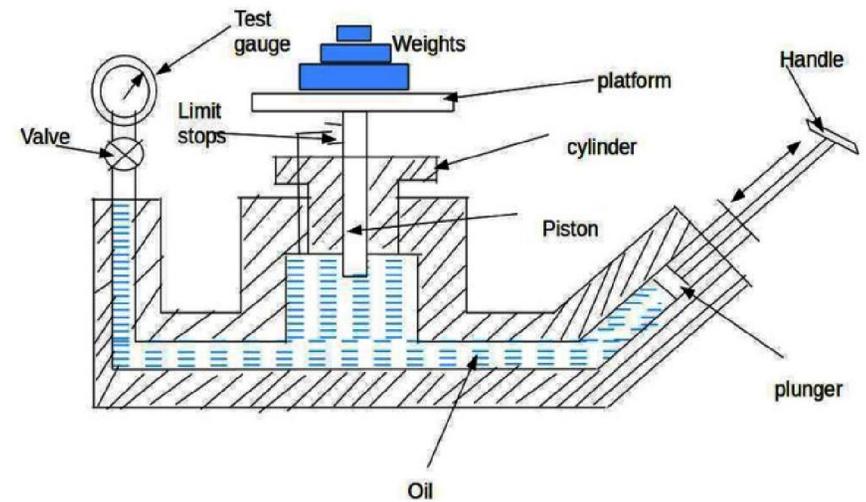
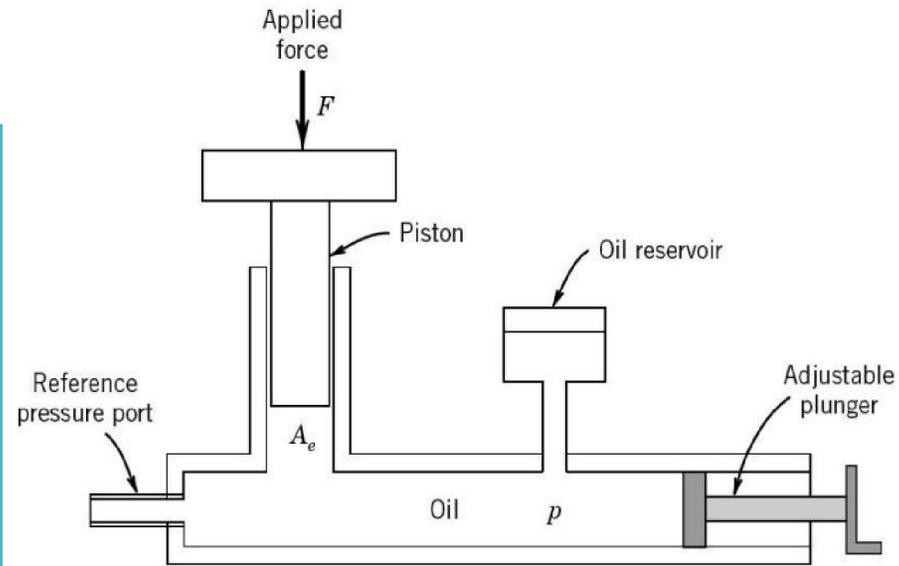
## Bourdon Tube Pressure Gauge

- ❑ The bourdon tube works on a simple principle that a bent tube will change its shape .
- ❑ As pressure is applied internally, the tube straightens and returns to its original form when the pressure is released .
- ❑ The tip of the tube moves with the internal pressure change and is easily converted with a pointer onto a scale.

# Bourdon Tube Pressure Gauge

# Dead Weight Tester

(Calibration Of Pressure Measuring Device)



# Dead Weight Tester

(Calibration Of Pressure Measuring Device)

- ❑ The dead weight tester is basically a pressure producing (pressure measuring) device.
- ❑ It is used to calibrate pressure gauges.
- ❑ The dead weight tester apparatus consists of a chamber which is filled with oil free of impurities and a piston-cylinder combination is fitted above the chamber as shown in diagram.
- ❑ The top portion of the piston is attached with a platform to carry weights. A plunger with a handle has been provided to vary the pressure of oil in the chamber.
- ❑ The pressure gauge to be tested is fitted at an appropriate plate.

$$p = \frac{F}{A_e} + \sum \text{errors}$$

$$P * A = Mg + F$$
$$P = (Mg + F) / A$$



Thank You